



## **Delivery program slit strip**

**Slit strip**

We stock hot and cold rolled, hot-dip and electrolytic galvanized as well as paint coated coils, from which we can produce slit strip in accordance with your requirements.

We have customers in the automotive industry and its components suppliers, lamp industry, construction and household equipment industry as well as the EBM industry.

The below mentioned specifications provide a brief overview of our portfolio. We analyze all customer requests individually.

| Our production options: |                    |
|-------------------------|--------------------|
| Thickness               | 0,50 mm to 3,00 mm |
| Width                   | 30 mm to 1.800 mm  |
| Coil outside            | max. 2.000 mm      |
| Coil inside             | 508 mm/610 mm      |
| Coil weight             | max. 26.000 kg     |

**Systems. Service. Steel.**

Three words that express how we see ourselves — as a flexible systems partner, a modern service provider and a reliable supplier of a complete range of steel products.

Steel products are offered in all sizes and grades — mill finished or processed further.

As your logistics partner we ensure that you have access to all of these services — everywhere and at all times. By granting direct access to all of our stockholdings, we ensure that you have the highest possible degree of product availability and reliability.

We can ship your order either to your own stores, your construction site or even just in time to your production facility.

We would like to be part of your solutions.  
www.salzgitter-mannesmann-stahlhandel.com.



**Pre-painted material/Folastal**

| Versions | coating                  |                 |
|----------|--------------------------|-----------------|
|          |                          | shine white     |
|          | RAL 1015                 | light ivory     |
|          | RAL 6005                 | moss green      |
|          | RAL 7016                 | anthracite grey |
|          | RAL 7035                 | light grey      |
|          | RAL 8011                 | nut brown       |
|          | RAL 8012                 | aubrun          |
|          | RAL 9002                 | grey white      |
|          | RAL 9005                 | deep black      |
|          | RAL 9006                 | white aluminium |
|          | RAL 9007                 | grey aluminium  |
|          | RAL 9010                 | pure white      |
|          | Other colours on request |                 |



| Base material         | standard of quality | standard of dimension |
|-----------------------|---------------------|-----------------------|
| Cold rolled           | DIN EN 10130        | DIN EN 10131          |
| Hot-dipped galvanized | DIN EN 10346        | DIN EN 10143          |
| Electro-zinc coated   | DIN EN 10152        | DIN EN 10131          |

| Surface protection (protective foil) |
|--------------------------------------|
| With foil                            |
| Without foil                         |

| Coating                              |
|--------------------------------------|
| Polyester/protective laquer backside |

**Cold-rolled**

| versions | surface |
|----------|---------|
|          | AO      |
|          | APC     |

| Mild steel grades for cold forming |                     |                       |
|------------------------------------|---------------------|-----------------------|
| Grade                              | standard of quality | standard of dimension |
| DC01                               | DIN EN 10130        | DIN EN 10131          |
| DC03                               | DIN EN 10130        | DIN EN 10131          |
| DC04                               | DIN EN 10130        | DIN EN 10131          |
| DC05                               | DIN EN 10130        | DIN EN 10131          |
| DC06                               | DIN EN 10130        | DIN EN 10131          |

| Micro-alloyed steel grades with high yield strength for cold forming |                     |                       |
|--|---------------------|-----------------------|
| Grade  | standard of quality | standard of dimension |
| HL260LA  | DIN EN 10268        | DIN EN 10131          |
| HL300LA  | DIN EN 10268        | DIN EN 10131          |
| HL340LA  | DIN EN 10268        | DIN EN 10131          |
| HL380LA  | DIN EN 10268        | DIN EN 10131          |
| HL420LA  | DIN EN 10268        | DIN EN 10131          |

**Hot-dipped galvanized**

| Versions | zinc coating | surface |
|----------|--------------|---------|
|          | Z70          | MBO     |
|          | Z100         | MCO     |
|          | Z140         | NAC     |
|          | Z200         | MAO     |
|          | Z275         | MAC     |

| Mild, hot-dipped galvanized steel grades for cold forming |                     |                       |
|---|---------------------|-----------------------|
| Grade   | standard of quality | standard of dimension |
| DX51D   | DIN EN 10346        | DIN EN 10143          |
| DX52D   | DIN EN 10346        | DIN EN 10143          |
| DX53D   | DIN EN 10346        | DIN EN 10143          |
| DX54D   | DIN EN 10346        | DIN EN 10143          |
| DX56D   | DIN EN 10346        | DIN EN 10143          |
| DX57D   | DIN EN 10346        | DIN EN 10143          |

| Hot-dipped galvanized structural steels |                     |                       |
|---|---------------------|-----------------------|
| Grade                                   | standard of quality | standard of dimension |
| S280GD                                  | DIN EN 10346        | DIN EN 10143          |
| S320GD                                  | DIN EN 10346        | DIN EN 10143          |

| Micro-alloyed steel grades with high yield strength for cold forming |                     |                       |
|--|---------------------|-----------------------|
| Grade  | standard of quality | standard of dimension |
| HX260LAD   | DIN EN 10346        | DIN EN 10143          |
| HX300LAD   | DIN EN 10346        | DIN EN 10143          |
| HX340LAD   | DIN EN 10346        | DIN EN 10143          |
| HX420LAD   | DIN EN 10346        | DIN EN 10143          |

| Bake-hardening steels with high yield strength for cold forming |                     |                       |
|---|---------------------|-----------------------|
| Grade   | standard of quality | standard of dimension |
| HX180BD   | DIN EN 10346        | DIN EN 10143          |
| HX220BD   | DIN EN 10346        | DIN EN 10143          |
| HX260BD   | DIN EN 10346        | DIN EN 10143          |
| HX300BD   | DIN EN 10346        | DIN EN 10143          |

| IF steel grades with high yield strength for cold forming |                     |                       |
|---|---------------------|-----------------------|
| Grade   | standard of quality | standard of dimension |
| HX180YD   | DIN EN 10346        | DIN EN 10143          |
| HX220YD   | DIN EN 10346        | DIN EN 10143          |
| HX260YD   | DIN EN 10346        | DIN EN 10143          |
| HX300YD   | DIN EN 10346        | DIN EN 10143          |

| Dual-phase steels, hot dipped galvanized for cold forming |                     |                       |
|---|---------------------|-----------------------|
| Grade   | standard of quality | standard of dimension |
| HCT450XD/HC260XD  | DIN EN 10346        | DIN EN 10143          |
| HCT500XD/HC300XD  | DIN EN 10346        | DIN EN 10143          |
| HCT600XD/HC340XD  | DIN EN 10346        | DIN EN 10143          |
| HCT700XD/HC380XD  | DIN EN 10346        | DIN EN 10143          |
| HCT780XD/HC450XD  | DIN EN 10346        | DIN EN 10143          |

**Electro-zinc coated**

| Versions | double-sided zinc coating | one-sided zinc coating |
|----------|---------------------------|------------------------|
|          | ZE25/25                   | ZE25/0                 |
|          | ZE50/50                   | ZE50/0                 |
|          | ZE75/75                   | ZE75/0                 |

| Surface |
|---------|
| AO      |
| APO     |
| BO      |
| APC     |

| Electro-zinc coated mild steel grades for cold forming |                     |                       |
|--|---------------------|-----------------------|
| Grade  | standard of quality | standard of dimension |
| DC01   | DIN EN 10152        | DIN EN 10131          |
| DC03   | DIN EN 10152        | DIN EN 10131          |
| DC04   | DIN EN 10152        | DIN EN 10131          |
| DC05   | DIN EN 10152        | DIN EN 10131          |
| DC06   | DIN EN 10152        | DIN EN 10131          |

| Isotropic steel grades electro zinc coated with high yield strength for cold forming |                     |                       |
|--|---------------------|-----------------------|
| Grade  | standard of quality | standard of dimension |
| HC220i   | SZFG 11-110         | DIN EN 10131          |
| HC260i   | SZFG 11-110         | DIN EN 10131          |
| HC300i   | SZFG 11-110         | DIN EN 10131          |

| Micro-alloyed, electro-zinc coated steel grades with high yield strength for cold forming |                     |                       |
|---|---------------------|-----------------------|
| wtWGrade  | standard of quality | standard of dimension |
| HC260LA   | DIN EN 10268        | DIN EN 10131          |
| HC300LA   | DIN EN 10268        | DIN EN 10131          |
| HC340LA   | DIN EN 10268        | DIN EN 10131          |
| HC380LA   | DIN EN 10268        | DIN EN 10131          |
| HC420LA   | DIN EN 10268        | DIN EN 10131          |

**Hot rolled**

| Versions | surface        |
|----------|----------------|
|          | Pickled, oiled |

| Mild non-alloy steels for direct cold-forming |                     |                       |
|---|---------------------|-----------------------|
| Grade   | standard of quality | standard of dimension |
| DD11  | DIN EN 10111        | DIN EN 10051          |
| DD12  | DIN EN 10111        | DIN EN 10051          |
| DD13  | DIN EN 10111        | DIN EN 10051          |
| DD14  | DIN EN 10111        | DIN EN 10051          |

| High-strength steels for cold-forming, thermomechanically-rolled |                     |                       |
|--|---------------------|-----------------------|
| Grade  | standard of quality | standard of dimension |
| S355MC   | DIN EN 10149-2      | DIN EN 10051          |
| S420MC   | DIN EN 10149-2      | DIN EN 10051          |
| S460MC   | DIN EN 10149-2      | DIN EN 10051          |
| S500MC   | DIN EN 10149-2      | DIN EN 10051          |

# Sales Organisation

## Salzgitter Mannesmann

### Stahlhandel GmbH

Schwannstrasse 12  
40476 Düsseldorf  
Postfach 30 09 43  
40409 Düsseldorf  
Germany  
Tel.: +49 211 4300-1  
Fax: +49 211 4300-90

www.salzgitter-  
mannesmann-  
stahlhandel.com

## Berlin

Rudower Chaussee 46  
12489 Berlin  
Germany  
Tel.: +49 30 66099-0  
Fax: +49 30 66099-209

## Fürth

Hafenstraße 91  
90768 Fürth  
P.O. Box 25 52  
90715 Fürth  
Germany  
Tel.: +49 911 7570-0  
Fax: +49 911 7570-100

## Gladbeck

Beisenstraße 53  
45964 Gladbeck  
P.O. Box 5 20  
45955 Gladbeck  
Germany  
Tel.: +49 2043 407-0  
Fax: +49 2043 407-991

## Hamburg

Andreas-Meyer-Straße 15  
22113 Hamburg  
P.O. Box 74 07 10  
22097 Hamburg  
Germany  
Tel.: +49 40 78958-0  
Fax: +49 40 78958-237

## Hanover

Wiesenauer Straße 17  
30179 Hannover  
P.O. Box 48 67  
30048 Hanover  
Germany  
Tel.: +49 511 6700-0  
Fax: +49 511 6700-204

## Hanover

### System Virotec

Schlieffenstraße 2  
30419 Hanover  
Germany  
Tel.: +49 511 6700-0  
Fax: +49 511 6700-151

## Hildesheim

Daimlerring 7  
31135 Hildesheim  
Germany  
Tel.: +49 5121 7608-0  
Fax: +49 5121 7608-30

## Köthen

Friedrich-Ebert-Straße 39  
06366 Köthen  
P.O. Box 11 58  
Germany  
Tel.: + 49 3496 501-0  
Fax: +49 3496 501-215

## Mannheim

Dortmunder Straße 4-6  
68219 Mannheim  
P.O. Box 81 05 29  
68205 Mannheim  
Germany  
Tel.: +49 621 8040-0  
Fax: +49 621 8040-110

## Mülheim

Pilgerstraße 19  
45473 Mülheim a. d. Ruhr  
Germany  
Tel.: +49 208 74055-0  
Fax: +49 208 74055-70

## Munich

Ehrenbreitsteiner Straße 36  
80993 Munich  
P.O. Box 50 06 60  
80976 Munich  
Germany  
Tel.: +49 89 149099-0  
Fax: +49 89 141300-1

## Osterholz-Scharmbeck

Am Binnenfeld 1  
27711 Osterholz-Scharmbeck  
Germany  
Tel.: +49 4791 18-0  
Fax: +49 4791 18-10

## Peine

Gerhard-Lucas-Meyer Straße 10  
31226 Peine  
Germany  
Tel.: +49 5171 94086-0  
Fax: +49 5171 94086-69

## Plochingen

Am Rheinkai 30  
73207 Plochingen  
P.O. Box 13 40  
73203 Plochingen  
Germany  
Tel.: +49 7153 601-0  
Fax: +49 7153 601-103

## Viersen

Helmholtzstr. 7  
41747 Viersen  
Germany  
Tel.: +49 2162 81706-0  
Fax: +49 2162 81706-76

## Zeithain

Mannesmannstraße 8  
01619 Zeithain  
Germany  
Tel.: +49 3525 6060-0  
Fax: +49 3525 6060-487

## Austria, Gratkorn

Harter Str. 1a  
8101 Gratkorn  
Tel.: +43 316 6094-0  
Fax: +43 316 6094-40

## France, Strasbourg

3a rue de Dunkerque  
67000 Strasbourg  
B.P. 60049  
67016 Strasbourg-Cedex  
Tel.: +33 3 88 45 65 90  
Fax: +33 3 88 45 58 66



**SALZGITTER  
MANNESMANN  
STAHLHANDEL**

A Member of the Salzgitter Group